



Bynorm Pty Ltd
Melbourne, Brisbane,
Sydney, Perth

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Commonly asked questions re: T-Rex

Q. How fast does the machine run?

A. 30 teeth per minute.

Q. Is it accurate?

A. Yes. Because it is cam driven and grinds left and right hand cutters, the cutter lengths and angles are identical.

Q. Can I alter the cutter geometry?

A. Yes. Top plate angles are infinitely adjustable between 0° and 35°. Side plate angles plus or minus 11°

Q. Does it recognise two left or right hand cutters in a row?

A. Yes

Q. Can it sharpen the rakers (depth gauges)?

A. Yes, but it is a separate operation. It takes approximately 1 minute to change the machine over.

Q. Can it sharpen all chain types?

A. All but 'Square Ground Chisel'

Q. Does it automatically increase the amount to be ground from the cutters?

A. No. Grind depths are set by the operator.

Q. Will it grind Skip Tooth?

A. Yes. Up to .404"

Q. How does it know when the chain is sharp?

A. It doesn't. A magnet placed at the start position, and entering a number of chain rotations, determines when the machine will automatically stop. The control can be set to allow the chain to circuit up to 9 times.

Q. What maintenance is required?

A. A gentle clean each week to remove excess grinding dust and one lubrication point monthly.

Q. Do I need to buy anything else to use the machine?

A. No. Everything is supplied. Mounting, power supply & grinding wheels all included.



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'CYCLONE' ABN Grinding Wheels

Q. Why use the 'Cyclone' ABN wheel?

A. No maintenance. Never dress it. Will never change its profile. Grinds fast and cool. Safe (won't break).

Q How long will it last?

A. Impossible to answer! Depends on use. As a general rule it will last around 10 times longer than a standard wheel.

Q. Can I grind Tungsten Carbide with the ABN wheel?

A. No !! We can supply Diamond wheels for this purpose.

Q. Do I need to dress the wheel?

A. No! Applying a dressing stone to the wheel will destroy it.

Q. Can I have a different size?

A. Yes. Size, bore, width and profile can be altered.